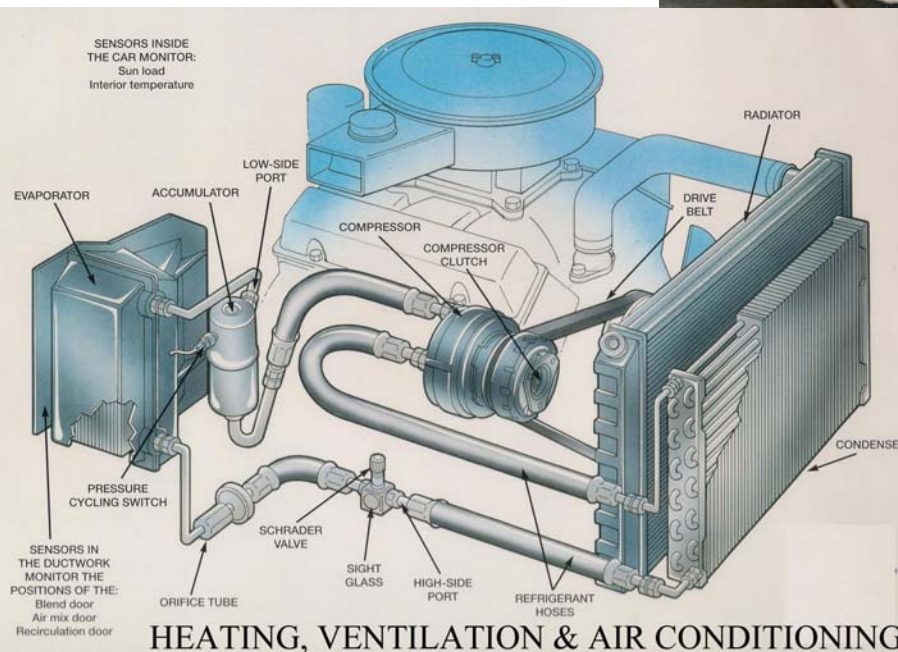


MOBILE AIR

Create Professional Air Conditioning Hose Assemblies for Mobile Applications:
Cars, Trucks, Construction and Agriculture.

Brazing Products:

Tools, Fittings, and Hose



▶ MOBILE AIR CONDITIONING

Be the Solution for all Mobile AC Repair. Auto, heavy-duty truck, construction and agricultural air conditioning systems.



Everything you need to make professional OEM Hoses.



▶ MOBILE AIR CONDITIONING

Brazing made Easy.

Create professional brazed joints.



Braze-On Fitting Repair Procedure:

1. Clean & cut the AC ends off the old AC hose assembly.



2. Clean & Braze the new AC Life Saver ends (steel or aluminum) on the old AC tube.



3. Crimp the newly re-brazed AC ends & tube on the new cut to length AC hose to create the OEM AC assembly.



SAE J2064 AC Hose Sizes 6, 8, 10 & 12
Recommended for R134A & R12 refrigerants in automotive, heavy-duty truck, construction & agricultural air conditioning systems.

**ROYAL BRASS
AND HOSE**

serving you since 1949 www.royalbrassandhose.com

▶ MOBILE AIR CONDITIONING

AC Kit Kit includes brazing rods, Schrader valves, Oring, Hose, ends, Lifesaver couplings, etc. Everything you need to get started including a free brazing practice assortment and A/C Banner. *** does not include crimper or cabinet*

ITEM	Description	Kit Qty
AC2901STEEL	Compression no port 3/8 x 3/8	2
AC2902STEEL	Compression no port 1/2 x 1/2	6
AC1102STEEL	Female Flare no port 1/2 x 1/2	4
AC1103STEEL	Female Flare no port 5/8 x 5/8	2
AC1311STEEL	Female Oring 45 3/8 x 3/8	2
AC1312STEEL	Female Oring 45 1/2 x 1/2	2
AC1322STEEL	Female Oring 90 no port 1/2 x 1/2	10
AC1321STEEL	Female Oring 90 no port 3/8 x 3/8	10
AC1323STEEL	Female Oring 90 no port 5/8 x 5/8	6
AC1327STEEL	Female Oring 90 no port 5/8 x 3/4	2
AC1322-3STEEL	Female Oring 90 with port 1/2 x 1/2	4
AC1323-3STEEL	Female Oring 90 with port 5/8 x 5/8	4
AC1301STEEL	Female Oring no port 3/8 x 3/8	6
AC1302STEEL	Female Oring no port 1/2 x 1/2	10
AC9305	Female Oring no port 1/2 x M20	2
AC1303STEEL	Female Oring no port 5/8 x 5/8	4
AC1401STEEL	Male Oring 3/8 x 3/8	2
AC1403STEEL	Male Oring 5/8 x 5/8	2
AC6601	Splicer tip Aluminum 3/8	8
AC6602	Splicer tip Aluminum 1/2	16
AC6603	Splicer tip Aluminum 5/8	12
AC6605	Splicer tip Aluminum 5/8 x 3/4	6
AC6604	Splicer tip Aluminum 3/4	6

ITEM	Description	Kit Qty
AC6601STEEL	Splicer tip Steel 3/8	12
AC6602STEEL	Splicer tip Steel 1/2	16
AC6603STEEL	Splicer tip Steel 5/8	12
AC6605STEEL	Splicer tip Steel 5/8 x 3/4	6
AC6604STEEL	Splicer tip Steel 3/4	10
81-290	SCHRADER VALVE REMOVER UNIVERSAL	1
91-290	SCHRADER VALVE REMOVER LARGE BORE	1
AC4150	VALVE CORE HI FLOW	10
AC4025	VALVE CORE STANDARD FLOW	10
AFC1000	18" ALUMINUM BRAZING ROD	25
BQ33RB	PRE-FLUXED SILVER BRAZING RODS (8 PK)	1
AC4043	#10 GREEN 134A ORING	20
AC4044	#12 GREEN 134A ORING	20
AC4041	#6 GREEN 134A ORING	20
AC4042	#8 GREEN 134A ORING	20
FMF06-25	#6 FERRULE	10
FMF08-25	#8 FERRULE	10
FMF10-25	#10 FERRULE	10
FMF12-25	#12 FERRULE	10
AC-6	3/8" AC Hose R134A	25
AC-8	1/2" AC Hose R134A	25
AC-10	5/8" AC Hose R134A	25
AC-12	3/4" AC Hose R134A	15

Other Shop Supplies Needed but not Included:

3M High Power Brake cleaner (part # 08880), 3M Scotch Brite pads (part # 7447), Bench grinder with wire wheel , Gloves (latex), Hack-saw, Hammer , Magic marker , Map Gas & torch head (part # TS 8000 BernzOMatic) , Measuring tape , Pliers, Channel Loc & Needle Nose, Paper towels & rags, Parts container for cleaning old AC hose assemblies, Safety glasses, Small bucket for water (cooling brazed ends), Vice, Wire brush, Workbench that has a stable flat surface, Hose Cutter (hand held) BQ2103

Heavy Duty portable hydraulic Crimper with Case and color coded die sets for regular & reduced barrier hose sizes sold separately. Part # 71-500

