

**BATTERY CABLE & TERMINAL**

**CRIMP SPECIFICATIONS**

**Battery Cable**

**CRIMP CHART**

CABLE TYPE	CRIMP DIAMETER (IN.)	DIE	GAUGE SETTINGS (IN.)
2 Gauge Cable	.400	746	3.75
1 Gauge Cable	.400	746	4.20
1/0 Cable	.560	746	7.30
2/0 Cable	.560	746	8.60
3/0 Cable	.560	746	10.10

**707 Machine**  
8 FINGER DIE CALIBRATION

**CRIMP CHART**

CABLE TYPE	DIE #	GAUGE SETTINGS (IN.)
3/0	31	1
4/0	31	3 3/4

**3000B Machine**

**CRIMP CHART**

CABLE TYPE			
CABLE TYPE	CRIMP DIAMETER (IN.)	DIE #	SPACER RING
2 Gauge Cable	.400	T-400-31C	Red or Green/Up
1 Gauge Cable	.400	T-400-31C	Red or Green/Up
1/0 Cable	.560	T-400-2C	Black/Down
2/0 Cable	.560	T-400-2C	Black/Down
2/0 Cable	.560	T-400-2C	Black/Down
2/0 Cable	.650	T-400-2C	Black/Up
COPPER BUTT, COPPER LUGS, TIN PLATED TERMINALS			
1/0 Cable	.460	T-400-31C	Black/Down
2/0 Cable	.470	T-400-32C	Red/Up
3/0 Cable	.550	T-400-2C	Black/Down

**Coll-O-Crimp Machine**